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Title: Wireless Radio Frequency Technique Design And Method For Testing Of Integrated Circuits And Wafers

5 FIELD OF THE INVENTION

The present invention relates to a method and apparatus for the testing of wafers during the IC fabrication process and more particularly to a method and apparatus for the wireless testing of ICs on wafers.

10 BACKGROUND OF THE INVENTION

In the Integrated Circuit (IC) manufacturing process, a plurality of ICs are formed upon the surface of a circular wafer by the successive deposition of various materials such as metal and oxide layers according to a design layout. After all of the layers have been deposited, the wafer is diced 15 into separate ICs that are then packaged for sale. For quality assurance purposes and for evaluating the manufacturing process, the ICs are tested for proper operation before they are packaged for sale. However, if it could be determined before dicing and packaging that a defect had occurred in a particular IC, or in the manufacturing process, then substantial cost savings 20 could be achieved by discarding the damaged IC before it is packaged or by discarding the entire wafer before it is diced and making corrections to the manufacturing process.

Conventional IC testing is done after all of the layers have been deposited on the wafer. Due to imperfections in the manufacturing process, a 25 certain amount of the ICs will be defective. For instance if the probability of a defect occurring during the deposition of a metallization layer is 1% then the probability of having defective ICs after 7 metallization layers have been deposited is 6.8% which is not insignificant since ICs are mass produced in large quantities. This is an investment on the part of the manufacturer that 30 could be mitigated by knowing errors in the manufacturing process before other manufacturing steps are done. Furthermore, because subsequent metallization layers affect the operation of previous metallization layers, it is difficult to ascertain at which point in the manufacturing process the defects

occurred. Consequently, IC testing performed before all of the layers have been deposited can provide valuable information that can be used to discover faults in the IC or in the fabrication process. This is especially true for systematic faults such as faulty metal deposition. Test processes that are 5 done before the IC is completed do exist but these tests are done destructively using physical probe contacts or capacitive coupling. Accordingly, none of these testing methods is satisfactory because of their destructive nature.

Current tests that are done once the IC is fabricated involve 10 probing the IC via Input/Output (I/O) pads or special test pads. The results of these tests may disclose problems in the overall manufacturing process that extend to all the ICs which are fabricated, meanwhile operational tests of the ICs themselves may distinguish individual defective ICs that can then be marked for disposal after dicing. The test method comprises powering up the 15 ICs and using the probes to apply appropriate test signals and record the test result signals. The test result signals are then analyzed to insure that the IC is functioning correctly. This method, and other testing methods which make physical contact with the pads of the IC, require accurate placement of the wafer in relation to the probes which can be both an expensive and time-consuming process. Furthermore, physical contact with the wafer may 20 damage the ICs.

Another difficulty with IC testing is that ICs are constantly increasing in density and complexity. This leads to a problem of visibility and accessibility when testing internal circuits within the ICs after the ICs have 25 been fabricated. Furthermore, while the ICs are increasing in density and complexity, the number of I/O pins remains relatively constant or even limited by geometric constraints. This also contributes to difficulty in IC testing since the number of test signals which can be simultaneously sent to the IC is limited by the number of I/O pins. Likewise, the number of resulting test 30 signals which are probed from the IC is limited.

The use of physical contact (i.e. using probes) in IC testing, after ICs have been fabricated, has another limitation in that the frequency of the test signals which are introduced to the IC is limited due to the physical

contact. Current frequency limits are approximately 100 MHz. This frequency limitation puts a lower limit on the test time. Furthermore, this frequency limitation means that ICs are tested at only 1/10th or 1/100th of the clock frequency that is used during IC operation. Consequently, the test results may 5 not accurately reflect how the IC will behave when it operates at its nominal clock frequency. In light of this information, it is becoming increasingly difficult to test or even access certain sub-circuits within the IC using existing test methods. With IC technology approaching 1 V operating levels, new test methods which use inductive coupling or radio frequency transmissions to 10 transmit test data and receive test results are being developed. These tests involve fabricating small test circuits on the IC wafer. However, these test circuits must be small in size to reduce the overhead costs associated with fabricating these test circuits.

Schoellkopf (U.S. Patent No. 6,166,607) discloses a test method 15 that uses ring oscillators, oscillating at discrete frequencies, as test circuits. These ring oscillators are placed in the cutting path between the dies on the IC wafer. It is not certain how these test circuits are powered or controlled. The test circuits are connected to metallization layers at least two levels 20 above the metallization levels that are used to fabricate the test circuit. In this manner, Schoellkopf is testing the propagation delay properties of the IC and whether the metal interconnects are intact. This test method measures the characteristics of the transistors in the test circuit as well as indirect measurement of the characteristics of the transistors of the adjacent ICs. However, Schoellkopf requires external probes for powering the test circuit. 25 Furthermore, the test circuit does not allow for the measurement of the influence of the interconnection resistance and capacitance on the IC.

To be useful, the IC test method must work over a range of IC technologies (i.e. gate sizes measured in microns) and supply voltage levels. The IC test method, in particular the test circuits that are fabricated on the IC 30 wafer, must therefore be scalable. It would also be beneficial if the test circuit were small in size so as to minimize the impact on chip real estate. Furthermore, since current state of the art ICs operate at very high speeds and have small dimensions, these ICs operate at the edge of analog behavior

and conventional digital test methods may be insufficient. Consequently, the IC test method should include characterization circuits to perform parametric IC testing in which certain parameters such as resistance are measured to provide an indication of the integrity of the IC manufacturing process. The 5 parameters are important as they affect the performance of the IC. The IC test method should also test the IC at high speed.

SUMMARY OF THE INVENTION

The present invention comprises a test circuit for testing an 10 integrated circuit on a wafer. The invention further comprises an apparatus using the test circuit for testing an integrated circuit on a wafer. The apparatus comprises:

a) a test circuit formed on the wafer with the integrated circuit, the test circuit comprising:

15 i) a ring oscillator circuit;
ii) a plurality of sub-circuits coupled to the ring oscillator circuit;
iii) a control circuit to selectively couple the sub-circuits to the ring oscillator circuit, and

20 b) a test unit separate from the wafer, the test unit linked to the test circuit to transmit a signal to activate the test circuit. The test unit, when activated by the test unit, conducts a separate test of the integrated circuit for each sub-circuit selected by the control circuit.

The test conducted by the test circuit is a parametric test 25 wherein the sub-circuits, when coupled to the ring oscillator circuit, change the frequency of oscillation of the ring oscillator circuit. The control circuit comprises a sequencer to selectively couple the sub-circuits to the ring oscillator circuit to produce a series of test states.

The test unit transmits a power signal (i.e. an RF power signal) 30 that is sufficient to energize the test circuit.

The test circuit further includes at least one sub-circuit comprising a capacitive load to change the frequency of oscillation of the ring oscillator circuit. The capacitive load comprises at least one capacitor.

5 The test circuit further includes at least one sub-circuit comprising a capacitive load and a resistive load to change the frequency of oscillation of the ring oscillator circuit. The capacitive load comprises at least one capacitor and the resistive load comprises at least one resistor.

10 The test circuit further includes at least one sub-circuit comprising a delay element to change the frequency of oscillation of the ring oscillator circuit. The delay element may be at least one inverter wherein the inverter is a standard CMOS inverter.

15 The test circuit may be formed on the wafer with at least two metallization layers of the integrated circuit. Alternatively, the test circuit may be formed on the wafer with at least one metallization layer and one polysilicon layer of the integrated circuit.

20 The test circuit further comprises a transmitter circuit to transmit the test result signal from the test circuit to the test unit. The test result signal is the output of the ring oscillator circuit. Accordingly, the test unit comprises a receiver circuit to receive the test result signal from the test circuit. The test unit further comprises a circuit to analyze and display the test result signal. The analyzing circuit calculates a value of the parameter being tested. The analyzing circuit may also calculate a ratio of the values of the parameters being tested.

25 The test circuit further comprises an antenna adapted to receive the signal from the test unit and a power supply circuit coupled to the antenna and adapted to provide power to the test circuit. The power supply circuit comprises a voltage rectifier coupled to the antenna, a voltage regulator coupled to the voltage rectifier and an energy storage element coupled to the voltage regulator, wherein the power supply circuit is adapted to provide a plurality of voltage levels to the test circuit.

30 The control circuit in the test circuit further comprises a second ring oscillator adapted to provide a first clock signal, and a divider coupled to

the secund ring oscillator and the sequencer and adapted to provide a second clock signal, wherein the second clock signal is provided to the sequencer so that the sequencer can provide a series of test state signals to the ring oscillator and plurality of sub-circuits.

- The transmitter circuit in the test circuit further comprises a coupler which is coupled to the ring oscillator and the antenna and is adapted to selectively couple the output of the ring oscillator to the antenna for transmission of the test result signal to the test unit. The coupler may capacitively couple the test result signal to the antenna. Alternatively, the coupler may modulate the impedance of the antenna to transmit the test result signal to the test unit.

15 There may be plurality of test circuits that are placed on the wafer. The test unit may test each test circuit sequentially or test a plurality of the test circuits in parallel. Each test circuit may be formed adjacent to a die containing the integrated circuit. Alternatively, each test circuit may be formed on a die that contains the integrated circuit. Alternatively, each test circuit may be formed on a large percentage of dies on the wafer. Alternatively, each test circuit may be formed on dies near the edge of the wafer.

- The invention also relates to a method of testing an integrated circuit on a wafer using a test circuit formed on the wafer with the integrated circuit, the test circuit comprising a ring oscillator circuit, a plurality of sub-circuits coupled to the ring oscillator circuit wherein each sub-circuit changes the frequency of oscillation of the ring oscillator circuit, and a control circuit to selectively couple the sub-circuits to the ring oscillator circuit, the method comprising:

 - (a) activating the test circuit;
 - (b) sequentially coupling the sub-circuits to the ring oscillator circuit to selectively change the frequency of oscillation of the ring oscillator circuit;
 - (c) producing a test result signal in response to each sub-circuit selected by the control circuit, and.

(d) analyzing the test result signal to determine the frequency of oscillation.

Each test conducted in the method is a parametric test. Accordingly, the method may further consist of calculating a value for the 5 parameter being tested. Alternatively, the method may consist of calculating a ratio of values for the parameter being tested.

The method further comprises effecting step (b) according to the steps of:

(e) providing a clock signal; and,

10 (f) generating a sequence of test states and state signals based on the clock signal to switchably couple the sub-circuits to the variable ring oscillator.

Step (d) of the method further comprises the steps of:

15 (g) coupling the test result signal to an antenna within the test circuit through a coupler in the test circuit; and,

(h) enabling and disabling the coupler to intermittently transmit the test result signal to a test unit to allow the test unit to synchronize to the test result signal and analyze the test result signal.

The method further comprises using at least one sub-circuit that 20 comprises a capacitive load to change the frequency of operation of the ring oscillator circuit.

The method also further comprises using at least one sub-circuit that comprises a capacitive load and a resistive load to change the frequency of operation of the ring oscillator circuit.

25 The method also further comprises using at least one sub-circuit that comprises a delay element to change the frequency of oscillation of the ring oscillator circuit.

The method further comprises using a sequencer for the control circuit.

The method further comprises sequentially testing a plurality of test circuits which are formed on the wafer. Alternatively, the method further comprises testing the plurality of test circuits on the wafer in parallel.

Further objects and advantages of the invention will appear from 5 the following description, taken together with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

For a better understanding of the present invention and to show more clearly how it may be carried into effect, reference will now be made, by 10 way of example, to the accompanying drawings which show a preferred embodiment of the present invention and in which:

Figure 1 is a block diagram of the wireless IC test system;

Figure 2 is an embodiment of test circuit placement on the wafer to be tested;

15 Figure 3 is an alternative embodiment of test circuit placement on the wafer to be tested;

Figure 4 is another alternative embodiment of test circuit placement on the wafer to be tested;

20 Figure 5 is another alternative embodiment of test circuit placement on the water to be tested;

Figure 6 is a block diagram of the test unit;

Figure 7 is a block diagram of an embodiment of the test circuit;

Figure 8 is an embodiment of the antenna;

25 Figure 9a is an alternative embodiment of the antenna as a monopole antenna;

Figure 9b is another alternative embodiment of the antenna as a dipole antenna;

Figure 9c is another alternative embodiment of the antenna as a patch antenna;

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Figure 9d is another alternative embodiment of the antenna as a spiral antenna;

Figure 10 is a schematic of the voltage rectifier;

Figure 11 is a schematic of the voltage regulator and the storage

5 element;

Figure 12 is a schematic of the ring oscillator;

Figure 13 is a schematic of the inverter used in the ring oscillator

of Figure 12;

Figure 14 is a schematic of the divider;

10 Figure 15 is a schematic of the sequencer;

Figure 16 is a schematic of the D flip-flop used in the sequencer of Figure 15 and the divider in Figure 14;

Figure 17a is a simplified schematic of a ring oscillator illustrating parameter testing;

15 Figure 17b is a spectrum of a simulation test result obtained from testing the schematic of Figure 17a;

Figure 18 is a schematic of the variable ring oscillator;

Figure 19 is a schematic of the transmission gate used in the variable ring oscillator of Figure 18;

20 Figure 20 is a schematic of the elements of the variable ring oscillator of Figure 18 that are enabled during test state 1;

Figure 21 is a schematic of the elements of the variable ring oscillator of Figure 18 that are enabled during test state 2;

25 Figure 22 is a schematic of the elements of the variable ring oscillator of Figure 18 that are enabled during test state 3;

Figure 23 is a schematic of the elements of the variable ring oscillator of Figure 18 that are enabled during test state 4;

Figure 24 is a schematic of the elements of the variable ring oscillator of Figure 18 that are enabled during test state 5,

Figure 25 is a schematic of the elements of the variable ring oscillator of Figure 18 that are enabled during test state 6;

Figure 26 is a schematic of the coupler to the antenna;

Figure 27 is a schematic of an alternative embodiment of the 5 coupler to the antenna;

Figure 28 is a schematic of a portion of a modified test circuit for testing circuits within the IC;

Figure 29 is a schematic of a portion of an alternate embodiment of a modified test circuit for testing circuits within the IC;

10 Figure 30a is a spectrum of a simulation result obtained from testing the test circuit that shows the frequency resolution when measuring capacitance and resistance;

Figure 30b is a spectrum of a simulation result obtained from testing the test circuit that shows the frequency resolution when measuring 15 gate delay; and,

Figure 31 is a graph of simulation results showing ring oscillator frequency versus supply voltage for various IC technologies.

DETAILED DESCRIPTION OF THE INVENTION

20 Reference is first made to Figure 1 which shows a wireless IC test system 10 comprising a test unit 12 and a test circuit 14. The test circuit 14 is fabricated at a plurality of locations on a wafer 16 which contains a plurality of ICs. The test unit 12 is separate from the wafer 16 and is coupled wirelessly to any test circuit 14 on the wafer 16. The wireless IC test system 25 10 is designed to perform parameter testing of the wafer 16 as will be described in greater detail below. Alternatively, the wireless IC test system 10 may be extended to perform functional testing of the ICs on the wafer 16 as will be described in greater detail below.

Reference is next made to Figures 2 to 5 which show different 30 embodiments for placing the test circuit 14 on the wafer 16. In Figures 2 to 5, each rectangle in the wafer 16 represents a die which may contain an IC 18.

Referring to Figure 2, the test circuit 14 may be placed in a die that is adjacent to the die which contains the IC 18 whose parameters are to be tested. This configuration would provide 100% coverage for testing the IC 18.

Referring to Figure 3, the test circuit 14 could be fabricated 5 within the same die in which the IC 18 is fabricated. This configuration would also provide 100% coverage for testing the IC 18. In this configuration, it is important that the test circuit 14 be very small in size so as to minimize the amount of chip real estate that it requires.

Another alternative placement strategy is shown in Figure 4 in 10 which the test circuit 14 is placed on locations upon the wafer 16, determined by a statistical means, to optimize the number of ICs 18 that are tested while providing less than 100% coverage. This may be beneficial in situations where it is not essential to have 100% test coverage or in situations where one needs to save on chip real estate.

Another alternative placement strategy is shown in Figure 5 in 15 which the test circuit 14 is placed in dies which are located adjacent to the edges of the wafer 16 where a full IC 18 cannot be fabricated. This strategy will also result in less than 100% coverage for testing the IC 18.

Referring next to Figure 6, the test unit 12 may comprise a 20 monitor 22, a logic means 24, an oscillator 26, an amplifier 28, a first antenna 30, a second antenna 36, a filter 38, an amplifier 40, a phase lock loop 42, a decoder 44 and a logic means 46. The monitor 22 may display the parameters of the RF power signal 32 that is transmitted to a particular test circuit 14 on the wafer 16. The RF power signal 32 is used to power the test circuit 14. The monitor 22 may also show the results of the test on the test circuit 14. The monitor 22 is connected to the logic means 24 which controls the oscillator 26. The oscillator 26 generates the RF power signal 32. The oscillator 26 is connected to the amplifier 28 which amplifies the RF power signal 32 to a level suitable to be received by the test circuit 14. The amplifier 28 then provides the amplified RF power signal 32 to the antenna 30 which radiates the RF power signal 32 towards the test circuit 14. Only the RF

power signal 32 is sent to the test circuit 14. The test unit 12 does not send any test signals to the test circuit 14.

The test circuit 14 then generates a test result signal 34 which is transmitted to the test unit 12. The test result signal 34 is received by the 5 second antenna 36. The test result signal 34 is then sent to the filter 38 which filters any noise that is present in the test result signal 34. The filtered test result signal 34" is then amplified by the amplifier 40. The amplified, filtered test result signal 34" is then sent to the phase lock loop 42 which is used to lock onto to the frequency of the amplified, filtered test result signal 34". The 10 phase lock loop 42 may preferably be a wide capture phase lock loop which locks-in to a wide range of input frequencies. The decoder 44 is then used to determine which test was performed by the test circuit 14 based on the amplified, filtered test result signal 34" and the logic means 46 is used to calculate the value of the parameter that was tested. The logic means 46 then 15 sends the test results and the calculated parameter value to the monitor 22 which displays the test results and parameter value. Alternatively, instead of a calculated parameter value, the test amplified filtered test result signal 34" may include functional test result data.

The test unit 12 can be designed with a lot of flexibility since the 20 test unit 12 is not contained on the wafer 16. Accordingly, the test unit 12 can have a very complicated design. The test unit 12 may also have several different embodiments. For instance, the test unit 12 may use a lock-in amplifier with a spectrum analyzer to view the frequency of the test result signal 34 which contains the parameter information. Alternatively, analysis of 25 the test result signal 34 may involve performing an FFT on a portion of the test result signal 34. Furthermore, the functionality of the first logic means 24 and the functionality of the second logic means 46 may be implemented by the same logic means. In addition, another alternative may be to use only one antenna in place of the first antenna 30 and the second antenna 36.

30 With this configuration, the test circuit 14 can operate over a wide range of frequencies, such as hundreds of MHz to several GHz. The particular technology which is used to implement the test circuit 14 will also affect the frequency range of operation. Higher frequency allow for a smaller

receiving antenna on the test circuit 12 as well as more directionality. The test result signal 34, based on the configuration of the test circuit 14, could radiate at a frequency on the order of several hundred MHz to several GHz. However, the power consumed by the test circuit 14 must be minimized since there is 5 no other power source for providing power to the test circuit 14 other than the RF power signal 32. Furthermore, the intensity of the RF power signal 32 is low so that there will not be any interference with other circuitry on the IC 18.

To couple the test unit 12 to a desired test circuit 14 on the wafer 16, a number of techniques could be used. One particular embodiment 10 would be to localize the RF power signal 32 to the area of the wafer 16 where the test circuit 14, for which testing is desired, is located. This can be done with a small loop antenna or by using some ferrite material to maximize the electromagnetic flux to an area local to the test circuit 14. Likewise, the test result signal 34 would also be localized to the second antenna 36 of the test 15 unit 12 since the test circuit 14 is in close proximity to the test unit 12.

An alternative embodiment for coupling the RF power signal 32 to the test circuit 14 may be to implement a circuit discrimination method in which each test circuit 14 would have a unique sequence number. The sequence number would be used when transmitting the RF power signal 32 20 so that a test circuit 14 could determine if the RF power signal was addressed to it. Likewise, the test circuit 14 could use this sequence number when transmitting the test result signal 34 to the test unit 12 and the test unit 12 could have a decoder means to detect the sequence number and identify 25 which test circuit 14 sent the test result signal 34.

Another further arrangement would be to use the geometric property that the test circuit 14 directly underneath the first antenna 30 of the test unit 12 would receive the most energy and therefore have the highest available power. Likewise, the test circuit 14, directly underneath the test unit 12, would radiate the highest energy signal so that the test unit 12 need only 30 lock onto the highest energy signal.

The test unit 12 of the wireless IC test system 10 may be adapted to test sequentially; i.e. only one test circuit 14 on the wafer is tested

at a time. Alternatively, the test unit 12 may potentially energize several test circuits 14 simultaneously. In this case, the test unit 12 may comprise several transmitters (i.e. items 24 to 30) and receivers (i.e. items 36 to 46) to provide for the testing of several test circuits 14 in parallel. The antennas of the transmitters could be localized over the test circuits 14 which are to be tested. Accordingly, the antennas of the transmitters would have to be separated by a certain distance to avoid interference. Likewise, the receivers in the test unit 12 must be separated as well so that they receive and evaluate the test results

Reference is now made to Figure 7 which shows the layout of the test circuit 14 in block format. The test circuit 14 includes the following components connected together: an antenna 50, a voltage rectifier 52, a voltage regulator 54, an energy storage element 56, a ring oscillator 58, a divider 59, a sequencer 60, a variable ring oscillator 62, a synchronization element 66 and a coupler 68. Each of these elements will now be described.

The antenna 50 receives the RF power signal 32 and transmits the test result signal 34 back to the test unit 12. The antenna 50 must maximize the amount of incident energy it receives and minimize the amount of energy needed to send the test result signal 34 from the test circuit 14 to the test unit 12.

Referring to Figure 8, the antenna 50 may be a loop antenna 50' which is looped around the test circuit 14. The loop antenna 50' may be made from the metallization layers which are deposited on the wafer 16 during the fabrication of the IC 18. The antenna 50 should be optimized for power reception. Part of this optimization involves having a close coupling between the antenna 50 on the test circuit 14 and the first antenna 30 on the test unit 12. Furthermore, since the frequency of the RF power signal 32 is so high, the loop antenna can have a length which is much shorter than the wavelength of the RF power signal 34. In an alternative embodiment, one antenna may be used for the entire wafer 16. In a further alternative embodiment, the antenna 50 may be placed along the cut lines of the dies, if the IC 18 is not to include the test circuit 14 after dicing.

An alternative embodiment of the antenna 50 is illustrated in Figure 9a which shows a monopole antenna 70 placed in the die which contains the test circuit 14. Alternatively the monopole antenna 70 could be laid across the dies which contain the test circuit 14 and the IC 18 shown by 5 antenna 70'. Alternatively, a dipole antenna 72 could be used as shown in Figure 9b. In this Figure, the dipole antenna 72 spans multiple die areas adjacent to the dies which contain the IC 18 and the test circuit 14. Alternatively, the dipole antenna 72 could be situated such that it only occupies two dies.

10 Another alternative embodiment of the antenna 50 is a patch antenna 74 as shown in Figure 9c. The patch antenna 74 occupies multiple dies and is oriented towards the test circuit 14. In this configuration, the patch antenna 74 can have a dimension in the centimeter range which would allow the antenna 50 to receive an RF power signal 32 with a frequency in the 15 Gigahertz range.

15 Referring to Figure 9d, another alternative embodiment of the antenna 50 is a spiral antenna 76. The spiral antenna 76 is in a die which is adjacent to the die that contains the test circuit 14. Alternatively, since the test circuit 14 is small in area, the spiral antenna 76 may be in the same die that 20 contains the test circuit 14.

The operation of the antenna 50 is shown with reference to Figure 7. The antenna 50 receives the RF power signal 32 transmitted from the test unit 12. The antenna 50 transmits the received signal to the voltage rectifier 52. The voltage rectifier 52, voltage regulator 54 and the energy 25 storage element 56 together are adapted to provide DC power to the remainder of the test circuit 14. The voltage rectifier 52 provides as large a DC voltage as possible given the low level energy of the RF power signal 32.

Referring to Figure 10, the voltage rectifier 52 consists of a network of diodes D1, D2, D3, D4 and D5 and capacitors CVR1, CVR2, 30 CVR3, CVR4 and CVR5. The antenna 50 is connected at node A1. The diode D1, which is connected to node A1, and the capacitor CVR1 rectify the incoming RF power signal 32 to provide a DC voltage VUR1 which is an

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unregulated voltage. The voltage **VUR1**, in combination with the capacitors **CVR2** and **CVR3** and the diodes **D2** and **D3** creates a doubled voltage **VUR2**. This process is repeated using the voltage **VUR3**, the diodes **D4** and **D5** and the capacitors **CVR4** and **CVR5** to produce a tripled voltage **VUR3**. The voltages **VUR1**, **VUR2** and **VUR3** are used for power by the other parts of the test circuit 14. In the present design the diodes are constructed out of N-well FETs that are connected as diodes as is commonly known to those skilled in the art. Alternatively, Schottky diodes may be used.

Referring next to Figure 11, the voltage regulator 54 comprises a network of transistors **Q1**, **Q2**, **Q3** and **Q4**. The voltage regulator 54 regulates the supply voltage **VDD** which is used as power by the remainder of the test circuit 14. The input voltage **Vin** to the voltage regulator 54 is one of the outputs of the voltage rectifier 52 (i.e. **VUR1**, **VUR2** or **VUR3**). The transistors **Q2**, **Q3** and **Q4** act as a voltage sense circuit. When the input voltage **Vin** goes above the voltage threshold of the **Q2**, **Q3**, **Q4** transistor combination, the transistor **Q1** is turned on which causes the input voltage **Vin** to be shunted to ground **VSS**. This causes the input voltage **Vin** to be reduced which causes the supply voltage **VDD** to be regulated to be less than the threshold voltage of the **Q2**, **Q3**, **Q4** transistor combination. The voltage regulator 54 also protects the substrate of the IC 18 from high voltages which is important since an IC designed with sub-micron technology has a very low breakdown voltage.

Still referring to Figure 11, the energy storage element 56 is preferably a capacitor **CES**. The capacitor **CES** may store energy that may be provided to the rest of the test circuit 14. However, not much energy must be stored if there is sufficient energy provided by the RF power signal 32. The capacitor **CES** also acts to smooth the supply voltage **VDD**.

Reference is now made to Figure 12 which shows that the ring oscillator 58 consists of five inverters **I1**, **I2**, **I3**, **I4** and **I5**, which are connected in a series loop feedback configuration. The ring oscillator 58 is adapted to provide a clock signal **90** that is used to synchronize the test circuit 14. The clock signal **90** may be at a frequency which is comparable to the frequency at which the IC 18 was designed to operate which may, for example, be in the

range of several hundred MHz to several GHz. During each half period of the clock signal 90, the signal will propagate around the loop with an inversion. If each inverter (11, 12, 13, 14 and 15) have similar loads at their output nodes then each inverter has a similar delay (τ_{inv}) so that a half period of the clock signal 90 is $n \cdot \tau_{inv}$ seconds long. The clock signal 90 therefore has a frequency of $1/(2 \cdot n \cdot \tau_{inv})$ Hz.

Ring oscillators are standard in IC design, however, it is typical to use a ring oscillator which consists of a large odd number of inverters such as 101 inverters. A large number of inverters is required because in probe testing, sub-nanosecond test signals can not be propagated. However, since 10 RF signals are used in the wireless IC test system 10 of the present invention, the clock signal 90 may have a higher frequency that can be used in the test circuit 14. Accordingly, the ring oscillator 58 may consist of a substantially lower number of inverters. Furthermore, a crucial design constraint for the ring oscillator 58, as well as the other circuitry in the test circuit 14, is that the ring oscillator 58 operates over a wide range of supply voltage levels and IC technologies.

Reference is next made to Figure 13 which shows a schematic of the inverter used in the ring oscillator 58. The inverter is a standard CMOS inverter 92 consisting of two transistors Q5 and Q6. The inverter 92 was designed using minimal feature sizes which resulted in the inverter 92 requiring minimal chip area and dissipating minimal power while operating at frequencies consistent with those mentioned for the clock signal 90.

Referring to Figure 14, an embodiment of the divider 59 consists of five divide by two circuits 94, 96, 98, 100 and 102 that are connected in series. The input to the divider 59 is the clock signal 90. Since five divide by two circuits are used, the divider output is a reduced clock signal 104 which has a frequency that is 1/32 of the frequency of the clock signal 90. In the divider 59, each divide by two circuit was a D flip-flop modified to behave as a T flip-flop clocked by a single input line as is commonly known in the art. Each divide by two circuit was also designed to have minimal feature sizes and a minimal number of transistors so that the divider 59 could work faster, dissipate less power and occupy a smaller amount of chip area. The

requirement of a minimal number of transistors was achieved by using dynamic logic flip-flops. The dynamic logic version of the T flip-flop resulted in a further reduction in power consumption while operating at full speed with a 1 V supply voltage. This occurred because of the reduced capacitive loading in the dynamic logic circuit which was operated continuously. The reduced clock signal 104 is then fed to the sequencer 60.

Referring now to Figure 15, the sequencer 60 comprises nine D flip-flops 110, 112, 114, 116, 118, 120, 122 and 124 connected in series in a shift register format and two inverters 16 and 17. The number of D flip-flops correlates with the number of test states which will be described in greater detail below. As such, the number of D flip-flops may vary depending on the number of test states that are used in the test circuit 14. The sequencer 60 was also designed using dynamic logic D flip-flops for the reasons previously stated for the divider 59.

The sequencer 60 shifts one bit through the chain of D flip-flops upon each transition of the reduced clock signal 96 from a digital logic value of '0' to a digital logic value of '1' (a negative edge triggered flip-flop may also be used). The output S9 of the final D flip-flop 126 is recycled to the input 128 of the first D flip-flop 110. The sequencer 60 provides test enable signals (i.e. state signals S2, S3, S4, S5, S6, S7, S8 and S9). The sequencer 60 ensures that only one state signal has a digital logic value of '1' for a given period of the clock signal 90. Once the state signal S9 has a digital logic value of '1', the state signal S9 is used to reset each of the D flip-flops in the sequencer 60. The state signal S9 also creates a digital logic value of '1' at the input 128 of the first flip-flop 110 to restart the sequence of test enable signals. This particular implementation was chosen for its minimal transistor count and the ability to operate with very low supply voltages. However, dynamic power consumption is not as critical for the sequencer 60 since the sequencer 60 is operated at 1/32 of the clock signal 90. Additional circuitry for master reset and startup functionality (i.e. inverters 16 and 17) are included so that a new test can be started as fast as possible after power up of the test circuit 14. The two inverters 16 and 17 ensure that there is a good square edge or hard transition for the input signal 128 to the first D flip-flop 110.

Reference is next made to Figure 16 which shows a schematic of the D flip-flop 130 which was used in the sequencer 60. The D flip-flop 130 includes reset RST, clock CK, input D1 and output D2 signals. The nck signal is the inverse of the clock CK signal and the signal dint is an internal data signal that is stored in between transitions of the clock signal CK. Data is transferred from the input D1 of the D flip-flop 130 to the output DO of the flip-flop 130 on a complete period of the clock signal CK. The D flip-flop 130 was designed to give minimum power dissipation by the use of complementary clock signals for the input and output portions of this logic circuit.

Before discussing the variable ring oscillator 62, the basic test methodology of the test circuit 14 will be discussed. The test methodology is based on indirectly measuring parameters or ratios of parameters of the IC 18 by using sub-circuits of the test circuit 14. However, sub-circuits of the IC 18 may also be used as described further below. There are a large number of possible parameters and likewise ratios of parameters that could be tested with the present invention. In the embodiment of the wireless IC test system 10, the parameters that were tested were capacitance, resistance and gate delay. These parameters are important at various stages of the IC manufacturing cycle as well as for fundamental device operation. To test capacitance, sub-circuits that include capacitors will be used in the variable ring oscillator 62. Likewise to test resistance and gate delay, sub-circuits that include resistors and inverters, respectively, will be used in the variable ring oscillator 62. Note that these resistors, inverters and capacitors may be part of the test circuit 14 or may be resistors, inverters and capacitors which are part of the IC 18. In this fashion, the IC 18 may be tested indirectly or directly. Furthermore, various other structures could be substituted for resistance, capacitance and gate delay. For capacitance, dielectric thickness or ion implantation could be measured. For resistance, the resistance of the poly-silicon layer, or the resistivity of the substrate may be measured and for gate delay, the threshold voltage of transistors in the IC 18 may be measured. In terms of ratios of parameters, these ratios would depend on the circuit layout of the parameters being tested as described in more detail below.

To accomplish parameter testing, one embodiment switches the sub-circuits into and out of the variable ring oscillator 62 based on the test state signals S₁, S₂, S₃ S₄, S₅, S₆, S₇, S₈ and S₉ which are supplied by the sequencer 60. Most of the sub-circuit that are switched into the variable ring oscillator 62 load the variable ring oscillator such that the sub-circuit will affect the frequency of oscillation of the variable ring oscillator 62. Differences in the frequency of oscillation of the variable ring oscillator 62 will then allow for parameter measurement as will be shown below.

To illustrate the concept of using the frequency of oscillation of a ring oscillator to measure IC parameters, reference will now be made to Figure 17a which shows a ring oscillator 132 comprising 3 inverters I₈, I₉ and I₁₀ and a variable load 134 which includes capacitors CL₁ and CL₂ and a transmission gate 136. The capacitor CL₂ is switched into the ring oscillator 132 when the transmission gate 136 is enabled by a control signal 138. When the transmission gate 136 is disabled, the load 134 on the ring oscillator 132 is dominated by the capacitor CL₁. As previously discussed, if the ring oscillator 132 did not have the load 134, and the load of each inverter in the ring oscillator 132 were similar, the ring oscillator 132 would oscillate at a frequency of $1/(2 \cdot 3 \cdot \tau_{inv})$. However, if the load 134 on the second inverter I₉ in the ring oscillator 132 was made large compared to the load of the inverters I₈ and I₁₀, then the delay of the ring oscillator 132 would be dominated by the delay associated with the inverter I₉. Accordingly, the frequency of oscillation for the ring oscillator 132 would be proportional to the load 134 of the second inverter I₉ (the load of the inverters I₈ and I₁₀, although not shown, includes the internal parasitic capacitances of the transistors used in the inverters and interconnect capacitances, i.e. a parasitic capacitive load, and a lumped resistance). In this case, the ring oscillator 132 would have a frequency of oscillation given by the following equation:

$$f_{osc} = 1/\tau \quad (1)$$

where τ is a time constant associated with the load 134 of the second inverter I₉. When the transmission gate 136 is disabled, the load 134 is the product of the capacitor CL₁, a lumped resistance R_{lump} and a constant k. The value R_{lump} is the equivalent resistance seen at the output of the inverter I₉ and the

constant k depends on the substrate of the IC 18 (i.e. silicon versus gallium arsenide) and the IC technology (i.e. gate size). The time constant is therefore $k \cdot R_{lump} \cdot CL_1$. When the transmission gate 136 is enabled, the time constant becomes $k \cdot R_{lump} \cdot (CL_1 + CL_2)$ since the capacitors CL_1 and CL_2 are now in parallel. Therefore, the two frequencies of oscillation of the ring oscillator 132 are given by the formulas:

$$f_{osc1} = 1/(k \cdot (R_{lump} \cdot CL_1)) \quad (2)$$

$$f_{osc2} = 1/(k \cdot (R_{lump} \cdot (CL_1 + CL_2))) \quad (3)$$

When the frequencies of oscillation are measured, these formulas could be used to calculate the capacitances of the capacitors CL_1 and CL_2 . Alternatively, based on the original design values for the capacitances CL_1 and CL_2 of the capacitors CL_1 and CL_2 , an expected ratio of $(CL_1 + CL_2)/CL_1$ can be compared to the measured ratio of f_{osc1}/f_{osc2} to determine if there were any flaws in the fabrication process (this ratio comparison is based on dividing equation 2 by equation 3).

The ring oscillator 132 was simulated to determine whether the two capacitors CL_1 and CL_2 would result in two oscillation frequencies that could be resolved when measured. Referring to Figure 17b, the amplitude spectrums of the output 140 of the ring oscillator 132, when the load 134 first consisted of the capacitor CL_1 and then the parallel combination of CL_1 and CL_2 , were combined. Figure 17b shows that the two oscillation frequencies (peaks 142 and 144) are distinct enough to be measured during a parametric test. Based on the measured oscillation frequencies (f_{osc1} and f_{osc2}) and the design values of the capacitors CL_1 and CL_2 , an indication of the status of the fabrication process based on original design values can be checked during parametric testing by comparing the ratios mentioned previously.

Reference is now made to the variable ring oscillator 62 shown in Figure 18. The variable ring oscillator 62 was designed to occupy a minimal amount of die area, operate at high speed and dissipate a minimal amount of power. The variable ring oscillator 62 comprises a base ring oscillator 150, sub-circuits 152, 154, 156, 158, 160, 162, inverters I11, I12, I13, I14, I15, I16, I17, I18, I19, I20, I21 and I22, transmission gates T2, T3, T6, TN2, TN3 and

TN6 and a number of resistors, capacitors and transistors which will be discussed in greater detail. The base ring oscillator 150 comprises three inverters I11, I12 and I13 that oscillate at a base frequency. The sub-circuits 5 152, 154, 156, 158, 160, and 162 are used to vary the base frequency of oscillation for the base ring oscillator 150 such that resistance, capacitance and gate delay parameter values of the IC 18 can be indirectly measured based on the principle illustrated in Figure 17. The output of the variable ring oscillator 62 is at the circuit node Vout.

To enable these sub-circuits, test state signals S2, S3, S4, S5 10 and S6 are used to enable or disable the transmission gates T2 and T3, the transistors QA and QB and the transmission gate T6 respectively. There are also state signals NS2, NS3 and NS6 that are used to enable the transmission gates TN2, TN3 and TN6. The test state signals S2, S3, S4, S5 and S6 are obtained from the sequencer 60. The test state signals NS2, NS3 15 and NS6 are obtained by inverting the test state signals S2, S3 and S6 by using the inverters I14, I15 and I16. In Figure 18, the inverters I14, I15 and I16 appear disjoint from the variable ring oscillator 62, however this is done for simplicity. In the implementation of the variable ring oscillator 62, the inverters I14, I15 and I16 receive the test state signals S2, S3 and S6 from the 20 sequencer 60 and the outputs of the inverters I14, I15 and I16 are connected to the sub-circuits 152 and 162 at the circuit nodes where the test state signals NS2, NS3 and NS6 are applied.

The transmission gates T2, T3, T6, TN2, TN3 and TN6 act as switching elements which allow the sub-circuits 152, 154, 156, 158, 160, and 25 162 to be attached to the base ring oscillator 150 when their control signal, which is the respective test state signal to which they are connected, has a digital logic value of '1'.

Referring to Figure 19, the transmission gate circuitry 164 used for each transmission gate in the variable ring oscillator 62 is shown. The 30 transmission gate circuitry 164 comprises a network of four transistors QT1, QT2, QT3 and QT4 and has an input signal X, an output signal Y and a control signal ON. When the control signal ON has a digital logic value of '1', the value of the output signal Y is equal to the value of the input signal X.

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However, when the control signal ON has a digital logic value of '0', the output signal Y is disconnected from the input signal X and the transmission gate appears as an open circuit.

Before each sub-circuit is described, the test sequence will be discussed. The test sequence consists of nine test states. The duration of each test state is 32 periods of the clock signal 90 since the frequency of the reduced clock signal 104 is 1/32 of the frequency of the clock signal 90. The test circuit 14 cycles through each test state in the sequence shown in Table 1. At the end of test state 8, the test cycles back to test state 0. There could also be many more or fewer test cases as desired. The length of time in each test state could also be changed but should be long enough to allow the test unit 12 to synchronize to the frequency in the test result signal 34 (i.e. if more sophisticated methods are used in the test unit 12, then a shorter period of time for each test state could be used).

15

Table 1. Sequence of Test States

Test State	Test type	State signals with value of '1'	Output of Variable Ring Oscillator
0	Null Test	NS2, NS3, NS6	Disabled
1	Free Running Test Signal	NS2, NS3, NS6	Enabled
2	Capacitance Test	S2, NS3, NS6	Enabled
3	3x2 Capacitance Test	S3, NS2, NS6	Enabled
4	Resistance Test	S4, NS2, NS3, NS6	Enabled
5	5x2 Resistance Test	S5, NS2, NS3, NS6	Enabled
6	Propagation Delay	S6, NS2, NS3	Enabled
7	Free Running Test Signal	NS2, NS3, NS6	Enabled
8	Null Test	NS2, NS3, NS6	Disabled

During test states 0 and 8, the test result signal 34 is not sent to the test unit 12. This allows the test unit 12 to synchronize to the testing that is being performed by the test circuit 14. During test states 1 and 7, there are five inverters in the variable ring oscillator 62 and no load. During test states 2 and 3, capacitance is measured using the two circuit topologies shown in

Figures 21 and 22. During test states 4 and 5, resistance is measured using the two circuit topologies shown in Figures 23 and 24. During test state 6, gate delay is evaluated by increasing the number of inverters in the variable ring oscillator 62 to seven. This increases the period of the oscillation of the variable ring oscillator 62 since the delay in signal propagation is increased.

5 The specific sub-circuits that were switched into the variable ring oscillator 62 in each test state to allow for parameter measurement will now be described.

Referring to Figure 20, during test state 1, the state signals NS2, NS3 and NS6 have a digital logic value of '1'. Accordingly, the components of the variable ring oscillator 62 which are enabled during test state 1 are the transmission gates TN2, TN3 and TN6 and the sub-circuit 152 which comprises inverters I17 and I18. The sub-circuit 152 is connected to the base ring oscillator 150 such that the variable ring oscillator 62 now comprises five inverters. Accordingly the frequency of oscillation for the variable ring oscillator 62 is $1/(2*5*t_{inv})$ Hz where t_{inv} is the delay of each inverter I11, I12, I13, I14 and I15 assuming that each inverter has similar parasitic capacitive loads. The frequency of oscillation for the variable ring oscillator 62 could be measured in this test state and used along with test state 6 to measure the parameter of gate delay.

Reference is next made to Figure 21 which shows the elements of the variable ring oscillator 62 that are enabled during test state 2 when the state signals S2 and NS6 have a digital logic value of '1'. In this test state, the transmission gates T2 and TN6 are enabled and the sub-circuit 154 is connected to the base ring oscillator 150 such that the variable ring oscillator 62 comprises five inverters I11, I12, I13, I19 and I20 and has a capacitor C1 as a load. The capacitance of the capacitor C1 is chosen to be much larger than the parasitic loads of each inverter I11, I12, I13, I19 and I20 so that the frequency of oscillation for the variable ring oscillator 62 is $1/(k*(R_{lump}*C1))$ Hz (following the guidelines outlined for Figure 17a).

Reference is next made to Figure 22 which shows the elements of the variable ring oscillator 62 that are enabled during test state 3 when the state signals S3 and NS6 have a digital logic value of '1'. In this test state, the transmission gates T3 and TN6 are enabled and the sub-circuit 156 is

connected to the base ring oscillator 150 such that the variable ring oscillator 62 comprises five inverters I11, I12, I13, I21 and I22 and has a capacitor C2 as a load. Once again, the capacitance of the capacitor C2 is chosen to be much larger than the parasitic load of each inverter I11, I12, I13, I21 and I22 so that the frequency of oscillation for the variable ring oscillator 62 is $1/(k*(R_{lump}+C2))$ Hz. The capacitance of the capacitor C2 must also be chosen to be different enough from the capacitance of the capacitor C1, in Figure 21, so that the frequency of oscillation of the variable ring oscillator 62 can be discriminated against when comparing the test result signals obtained during test states 2 and 3.

To calculate the actual ratio of the capacitance values, based on the fabrication process, one uses equations 2 and 3 adjusted for the loads shown in Figures 21 and 22. The equations become:

$$f_{osc1} = 1/(k*(R_{lump}+CL1)) \quad (4)$$

$$f_{osc2} = 1/(k*(R_{lump}*CL2)) \quad (5)$$

Dividing equation 4 by equation 5 results in equation 6:

$$f_{osc1}/f_{osc2} = CL2/CL1 \quad (6)$$

This ratio can be calculated given the fact that f_{osc1} and f_{osc2} are measured. Furthermore, the geometry of the physical layout of the variable ring oscillator 62 allows one to choose a value for the ratio of CL2/CL1. For example, one may choose to make CL2 twice as large as CL1. Therefore, the ratio of the oscillation frequencies f_{osc1} and f_{osc2} should also be two. Thus, the fabrication of the variable ring oscillator 62 on the wafer 16 can be checked against the original design to see if there is a match by calculating the ratio for the oscillation frequencies (f_{osc1}/f_{osc2}) and comparing this ratio to the expected value of the ratio of CL2/CL1 based on the design of the variable ring oscillator 62. If there is no match between the ratio of the oscillation frequencies (f_{osc1}/f_{osc2}) and the expected ratio of the design values of the capacitances (CL2/CL1), then this indicates that there is a problem with the fabrication process. One may also simulate the performance of the circuit 12 using a circuit simulation program, such as CADENCE™ to determine the value of the oscillation frequency given the circuit configuration. This

simulated oscillation frequency value can then be compared to the measured frequency of oscillation to see if the fabricated circuit works as it should. If these two oscillation frequencies do not match then there may be an error in the fabrication process.

- 5 Reference is next made to Figure 23 which shows the elements of the variable ring oscillator 62 that are enabled during test state 4 in which the state signals S4, NS2, NS3 and NS6 have a digital logic value of '1'. In this case, the transmission gates TN2, TN3 and TN6, the transistor QA are enabled so that the sub-circuits 152 and 158 are connected to the base ring oscillator 150. Therefore, the variable ring oscillator 62 comprises five inverters I11, I12, I13, I17 and I18 and has a load consisting of a resistor R1 in series with a capacitor C3. The impedance of this load is chosen such that it is much larger than the parasitic loads of each inverter I11, I12, I13, I21 and I22 in the variable ring oscillator 62. The delay of the variable ring oscillator 62 is thus determined by the serial combination of the resistor R1 and the capacitor C3. The frequency of operation of the variable ring oscillator 62 is $1/(k \cdot R1 \cdot C3)$ Hz (following the guidelines outlined for Figure 17a and replacing R_{lump} with R1). Therefore the frequency of oscillation is proportional to the resistance of the resistor R1.
- 10 15 20 25 30
- Reference is next made to Figure 24 which shows the elements of the variable ring oscillator 62 that are enabled during test state 5 in which the state signals S5, NS2, NS3 and NS6 have a digital logic value of '1'. In this case, the transmission gates TN2, TN3 and TN6 and the transistor QB are enabled so that the sub-circuits 152 and 160 are connected to the base ring oscillator 150. The variable ring oscillator 62 now comprises five inverters I11, I12, I13, I17 and I18 and has a load consisting of two resistors R1 and R2 and a capacitor C4. Once again, the impedance of the load is chosen such that it is much larger than the parasitic loads of the each inverters I11, I12, I13, I17 and I18 in the variable ring oscillator 62. The delay of the variable ring oscillator 62 is thus determined by the serial combination of the resistors R1 and R2 and the capacitor C4 such that the frequency of operation of the variable ring oscillator 62 is $1/(k \cdot (R1 + R2) \cdot C4)$ Hz. Therefore, the frequency of oscillation is proportional to the sum of the resistances of the resistors R1 and R2.

R2. Once again, as in the capacitance parameter test, the values of the resistors R1 and R2 should be large enough to allow the oscillation frequencies to be resolved.

- To calculate the ratio of the resistance values, based on the fabrication process, one uses equations 2 and 3 adjusted for the loads shown in Figures 23 and 24. The equations become:

$$f_{osc1} = 1/(k*(R1+CL3)) \quad (7)$$

$$f_{osc2} = 1/(k*((R1 + R2)/R1) + CL4)) \quad (8)$$

Dividing equation 7 by equation 8 results in equation 9:

$$f_{osc1}/f_{osc2} = ((R1+R2)/R1) + (CL4/CL3) \quad (9)$$

- This ratio can be calculated given the fact that f_{osc1} and f_{osc2} are measured. Furthermore, the geometry of the physical layout of the variable ring oscillator 62 allows one to choose a value for the ratios of $(R1+R2)/R1$ and $CL4/CL3$. For example, one may choose to make $CL4$ equal to $CL3$. Therefore, the ratio of the oscillation frequencies (f_{osc1}/f_{osc2}) should be equal to the ratio of $(R1+R2)/R2$. If this is not confirmed during testing, then this indicates that there is a problem with the fabrication process.

- Reference is next made to Figure 25 which shows the elements of the variable ring oscillator 62 that are enabled during test state 6 in which the state signals S6, NS2 and NS3 have a digital logic value of '1'. In this case, the transmission gates T6, TN2 and TN3 are enabled so that the sub-circuits 152 and 162 are connected to the base ring oscillator 150. The variable ring oscillator 62 now comprises seven inverters I11, I12, I13, I17, I18, I23 and I24. Assuming that each inverter has the same parasitic load, the frequency of oscillation for the variable ring oscillator 62 will be $1/(7\tau_{inv})$ Hz where τ_{inv} is the delay of one of the inverters. This frequency of oscillation can then be compared to the frequency of oscillation measured during test state 1 in which the variable ring oscillator 62 comprised five inverters. The shift in oscillation frequency should be proportional to the addition of the two inverters during test state 6.

To calculate the propagation delay of a single inverter, the oscillation period τ_5 ($\tau_5 = 5 \cdot t_{inv}$) when the variable ring oscillator 62 comprises five inverters is measured. Next the oscillation period τ_7 ($\tau_7 = 7 \cdot t_{inv}$) when the variable ring oscillator 62 comprises seven inverters is measured. The propagation delay of an inverter is then equal to $(\tau_7 - \tau_5)/2$. One can then compare this measured propagation delay of a single inverter to that which would have been expected based on simulations to determine if there is an error in the fabrication process.

Sub A1

Referring now to Figure 26, an embodiment of the coupler 66 comprises a transistor QC and a capacitor CC. The transistor QC is used to modify the impedance of the antenna 50. The source of the transistor QC is connected to the gate of the transistor QC such that the transistor QC acts as a resistor when enabled. The test result signal 34, for a given test state, is coupled to the source of the transistor QC. The transistor QC is enabled by an antenna couple enable signal 170. When the antenna couple enable signal 170 has a digital logic value of '1', the transistor QC is enabled which allows the test result signal 34 to be applied to the antenna 50 and radiated towards the test unit 12. When the antenna couple enable signal 170 has a digital logic value of '0', the transistor QC is disabled and the test result signal 34 cannot be applied to the antenna 50 and no signal is radiated towards the test unit 12. The capacitor CC acts as a coupling capacitor to remove DC energy from the test result signal 34 and couple the test result signal 34 to the antenna 50.

Sub A2

An alternative embodiment for transmitting the test result signal 34 to the test unit 12 involves modulating the impedance of the antenna 50 to re-radiate an RF signal that contains the information of the test result signal 34. Referring to Figure 27, a partial view of the test circuit 14 shows that the implementation of the coupler 66 includes two transistors QC1 and QC2 that are connected in series. The transistor QC2 is controlled by the antenna couple enable signal 170 in the same fashion described for an embodiment shown in Figure 26. The test result signal 34 is used to control the transistor QC1 which is connected such that it behaves like a resistor when enabled. When the test result signal 34 has a digital logic value of '1', the transistor QC1 is enabled and increases the resistance of the antenna 50. Conversely,

Sub
A2
conc.

- when the test result signal 34 has a digital logic value of '0', the transistor ~~QE1~~ is disabled and the impedance of the antenna 50 returns to its original value. Since the periodic transition from a digital logic value of '1' to a digital logic value of '0' and vice-versa indicates the frequency of the test result signal 34, 5 the frequency of the impedance modulation of the antenna 50 encodes the frequency information contained within the test result signal 34.

Sub
A3

- In either of the aforementioned embodiments, if the test result signal 34 were coupled to the antenna 50 via the coupler 66 without the antenna couple enable signal 170, the test unit 12 would see a series of frequencies but would not be able to easily determine which test state the test circuit 14 is currently in. To allow for synchronization between the test unit 12 and the test circuit 14, the sequencer 60 also switches the coupler 66 so that before each repetition of the test sequence, i.e. during test state 0 or 8, the coupler 66 is disabled so that no signal is radiated towards the test unit 12. 10 15 The test unit 12 may therefore synchronize to the test result signal 34 by the absence of reception of the test result signal 34 from the test circuit 14.

P001 P002 P003 P004 P005 P006 P007 P008 P009 P010 P011 P012 P013 P014 P015 P016 P017 P018 P019 P020 P021 P022 P023 P024 P025 P026 P027 P028 P029 P030 P031 P032 P033 P034 P035 P036 P037 P038 P039 P040 P041 P042 P043 P044 P045 P046 P047 P048 P049 P050 P051 P052 P053 P054 P055 P056 P057 P058 P059 P060 P061 P062 P063 P064 P065 P066 P067 P068 P069 P070 P071 P072 P073 P074 P075 P076 P077 P078 P079 P080 P081 P082 P083 P084 P085 P086 P087 P088 P089 P090 P091 P092 P093 P094 P095 P096 P097 P098 P099 P0100 P0101 P0102 P0103 P0104 P0105 P0106 P0107 P0108 P0109 P0110 P0111 P0112 P0113 P0114 P0115 P0116 P0117 P0118 P0119 P0120 P0121 P0122 P0123 P0124 P0125 P0126 P0127 P0128 P0129 P0130 P0131 P0132 P0133 P0134 P0135 P0136 P0137 P0138 P0139 P0140 P0141 P0142 P0143 P0144 P0145 P0146 P0147 P0148 P0149 P0150 P0151 P0152 P0153 P0154 P0155 P0156 P0157 P0158 P0159 P0160 P0161 P0162 P0163 P0164 P0165 P0166 P0167 P0168 P0169 P0170 P0171 P0172 P0173 P0174 P0175 P0176 P0177 P0178 P0179 P0180 P0181 P0182 P0183 P0184 P0185 P0186 P0187 P0188 P0189 P0190 P0191 P0192 P0193 P0194 P0195 P0196 P0197 P0198 P0199 P0199 P0200 P0201 P0202 P0203 P0204 P0205 P0206 P0207 P0208 P0209 P02010 P02011 P02012 P02013 P02014 P02015 P02016 P02017 P02018 P02019 P02020 P02021 P02022 P02023 P02024 P02025 P02026 P02027 P02028 P02029 P02030 P02031 P02032 P02033 P02034 P02035 P02036 P02037 P02038 P02039 P02040 P02041 P02042 P02043 P02044 P02045 P02046 P02047 P02048 P02049 P02050 P02051 P02052 P02053 P02054 P02055 P02056 P02057 P02058 P02059 P02060 P02061 P02062 P02063 P02064 P02065 P02066 P02067 P02068 P02069 P02070 P02071 P02072 P02073 P02074 P02075 P02076 P02077 P02078 P02079 P02080 P02081 P02082 P02083 P02084 P02085 P02086 P02087 P02088 P02089 P02090 P02091 P02092 P02093 P02094 P02095 P02096 P02097 P02098 P02099 P02099 P020100 P020101 P020102 P020103 P020104 P020105 P020106 P020107 P020108 P020109 P020110 P020111 P020112 P020113 P020114 P020115 P020116 P020117 P020118 P020119 P020120 P020121 P020122 P020123 P020124 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- the sub-circuit 180 is provided by the enable test sub-circuit signal 184 that grounds the sub-circuit 180. This grounding is required because a ground path is needed before the sub-circuit 180 can be powered. This embodiment is preferable because there is a low voltage drop across the transistor QE. In 5 this configuration, the sequencer 60 is modified to provide the enable test sub-circuit signal 184 as well as the test signal 182 that is used to test the functionality of the sub-circuit 180. The test signal 182 can be used to set one or many logic states within the sub-circuit 180. The resulting output signal of 10 the sub-circuit 180, i.e. the test result signal 34, is then sent to the coupler 68. The coupler 68 also receives the antenna couple enable signal 170 which was previously described. The test result signal 34 may then be transmitted to the test unit 12 where the test result signal 34 may be evaluated to determine whether the sub-circuit 180 behaved correctly.

Figure 29 shows an alternate embodiment of test circuit 14 allowing the test circuit 14 to test the sub-circuit 180 within the IC 18 and includes all of the components shown in Figure 28 with one exception; the sub-circuit 180 is powered differently. In this embodiment, the enable transistor QE' is connected to the supply voltage VDD and the sub-circuit 180 is connected to ground VSS. When the enable test sub-circuit signal 184 has 15 a digital logic value of '0', the enable transistor QE will turn on and connect the supply voltage VDD to the sub-circuit 180. The operation of this modified version of the test circuit 14 would otherwise operate as previously described 20 for the embodiment shown in Figure 28.

Since the test circuit 14 was designed with a minimal number of 25 transistors and requires a minimal amount of chip area, the test circuit 14 may be fabricated with one or two metallization layers whereas current state of the art ICs require as many as 7 layers of metallization. Alternatively, more metallization layers could be used in the fabrication of the test circuit 14. However, since the test circuit 14 can be fabricated with two metallization 30 layers (or alternatively one metallization layer and one poly-silicon interconnect layer) wireless testing may be performed using the wireless IC test system 10 before all of the metallization layers for the IC 18 have been deposited. Furthermore, this testing may be continued throughout the

manufacturing process as other layers are added to the IC 18. Although the IC 18 hasn't been completed, most of the sub-circuits within the IC 18 can be modularized for testing. In addition, each new metallization layer may be simply switched into and out of the test circuit 14 during testing. In this case, 5 an absence of the test result signal 34 may be used to indicate a functional failure in the metallization layer. Furthermore, the addition of later metallization and oxide layers could be used to increase the value of the resistors and the capacitors used in the test circuit 14 which would allow the test unit 12 to follow the growth of the IC 18 right up to completion.

10 A simulation of the entire test circuit 14 was done using CADENCETM which is a widely used IC design CAD tool. The simulation was done on the following IC technologies and supply voltages: 0.5 micron with 5 V, 0.35 micron with 3.6 V, 0.25 micron with 2.5 V and 0.18 micron with 2 V. The capacitance parameter test was simulated using two capacitors with 15 values of 200 fF and 400 fF and two resistors with values of 5 kΩ and 10 kΩ. A Discrete Fourier Transform integrated over a test interval of one microsecond was used to observe the simulated test results. The ability to evaluate test results in such a short period of time is in contrast to conventional probe tests in which a 101 ring oscillator operating at 20 approximately 100 MHz results in a minimum requirement of 10 microseconds to obtain a test result.

A spectrum of test results is shown in Figures 30a and 30b. Referring to Figure 30a, for capacitance, there was a distinct difference between the two frequencies exhibited (labeled c1 and c2) by the test circuit 25 14 when the variable ring oscillator 62 was loaded first by sub-circuit 154 and then by sub-circuit 156. The resistance parameter test results also showed distinct oscillation frequencies (the frequencies are labeled r1 and r2). Figure 30b shows the simulation results for the gate delay parameter test. In this case, there was also two discernible oscillation frequencies d1 and d2. The extra delay, and hence lower oscillation frequency, due to the two extra inverters is labeled d2.

Reference is next made to Figure 31 which is a graph of simulated test results plotting the oscillation frequency of the variable ring

oscillator 62 versus supply voltage VDD for various IC technologies. This Figure shows that the test circuit 14 is scalable across different supply voltages (1, 1.5, 2, 2.5 and 3 V) as well as different IC technologies (0.18, 0.25 and 0.5 microns) while the variable ring oscillator 62 was oscillating at frequencies on the order of 500 MHz to 4.5 GHz. This shows that the test circuit 14 is highly flexible and may be used to test ICs 18 at their nominal clock rates which are currently in the Gigahertz range. Furthermore, the test circuit 14 may be used in testing during the manufacture of many different ICs ranging from analog to digital devices.

During simulation it was also found that the variable ring oscillator 62 had a smooth transition without any glitches when switching from a given test state to the next test state. Glitches are undesirable since they would introduce a startup time (i.e. delay), create noise and may also cause power surges which could cause very large increases in the power consumed by the test circuit 14. If different ring oscillators were used for each test state then glitches may result and there may have to be some circuitry in the test circuit 14 adapted to avoid transients in the test results. The synchronization issue would also affect the test unit 12 and it would be likely that the bandwidth of the receiver of the test unit 12 would have to be substantially increased to accommodate this synchronization issue. However, simulations showed that glitches are not an issue with the test circuit 14.

One implementation of the test circuit 14 was done for exemplary purposes, with standard VLSI CAD tools, using a 5 layer 0.25 micron, 2.5 V, single n-well CMOS process. The final layout, without the antenna, was approximately 150 by 50 micrometers and comprised approximately 250 transistors. This results in a chip area of 7,500 μm^2 which is approximately 1/10,000th the area of a Pentium class IC. The test circuit 14 dissipates approximately 1 mW of power which is 1/20,000th of the power dissipation of a Pentium class IC.

The wireless IC test system described herein can be further altered or modified within the scope of the original invention. For instance, more or fewer components or groups of components may be used in the

parametric testing of the IC 18. Furthermore, other test methods may be used by the test circuit 14.

It should be understood that various modifications can be made to the preferred embodiments described and illustrated herein, without departing from the present invention, the scope of which is defined in the appended claims.